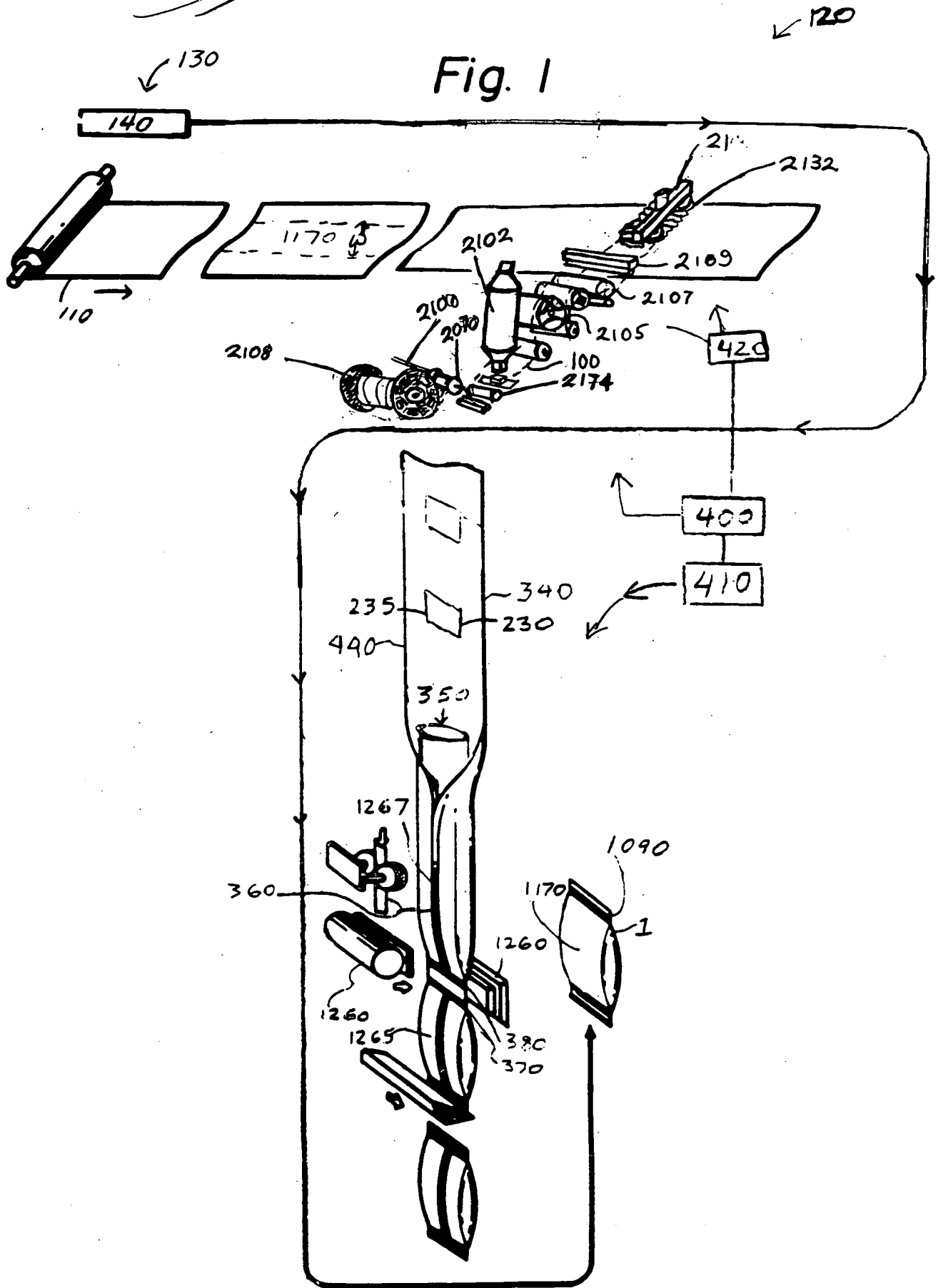


Fig. 1



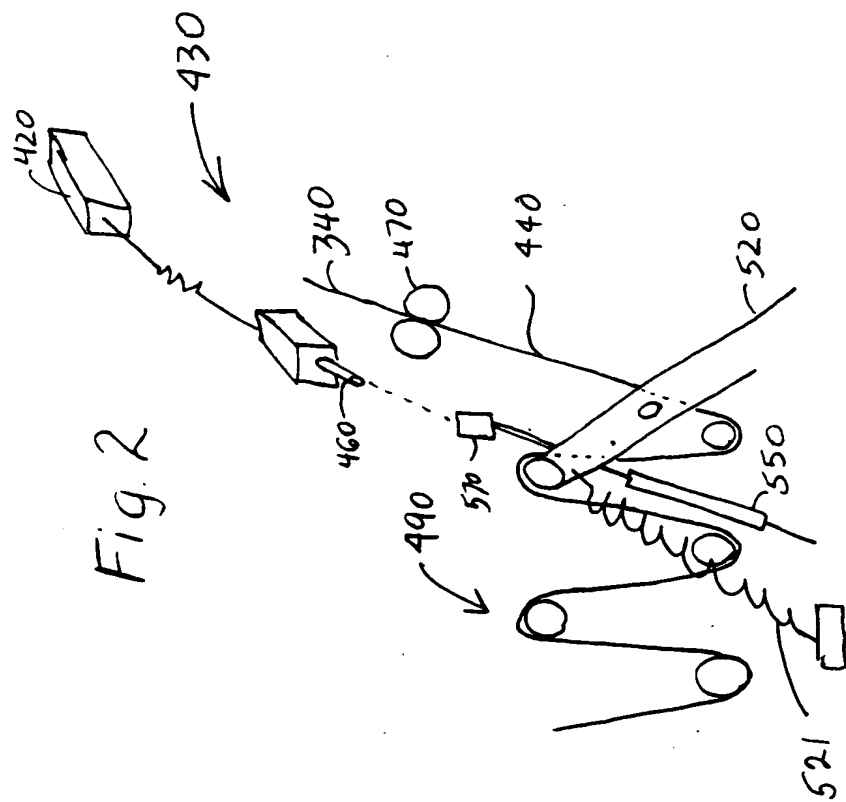


Fig. 2

Fig. 3

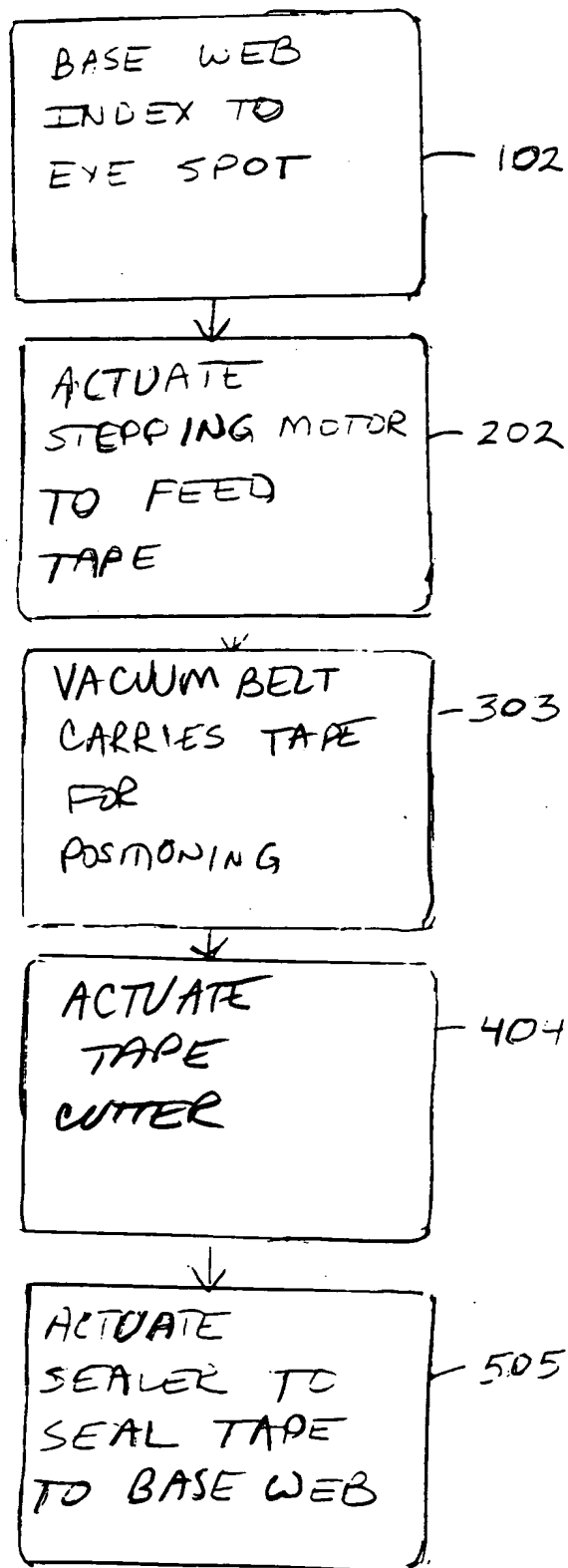
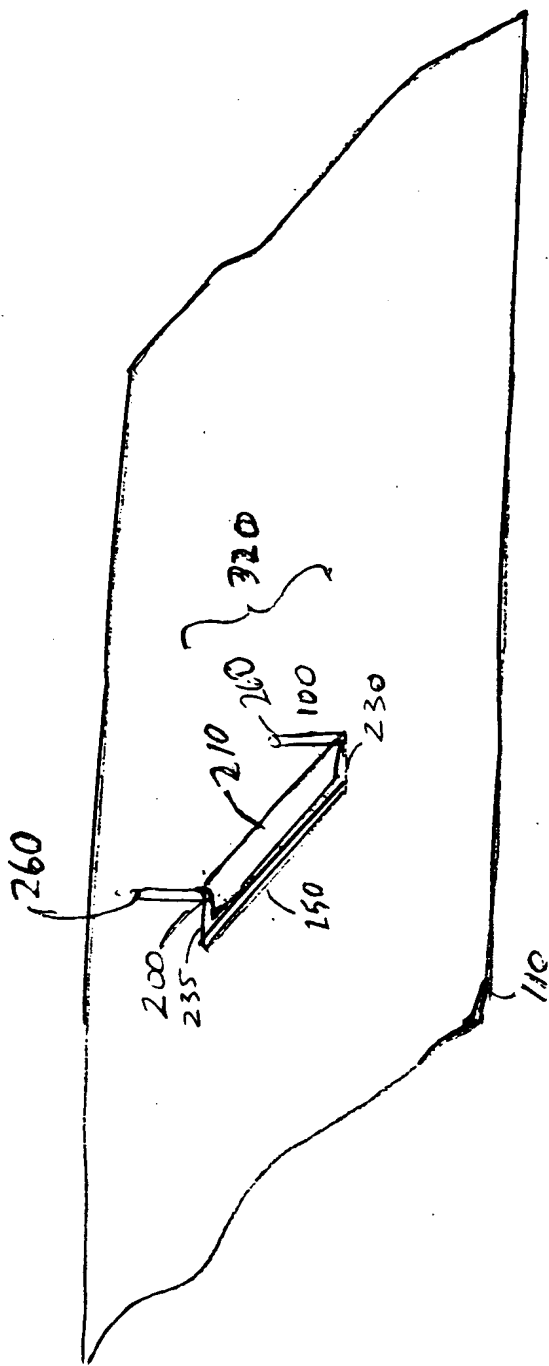


FIG. 4

190



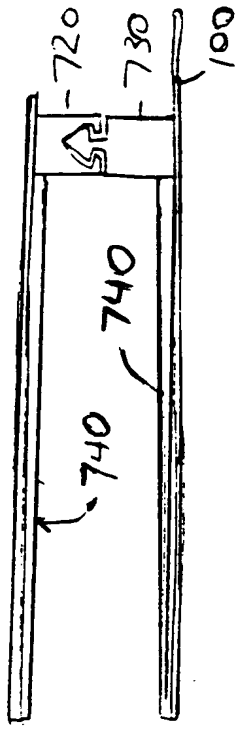


Fig. 8

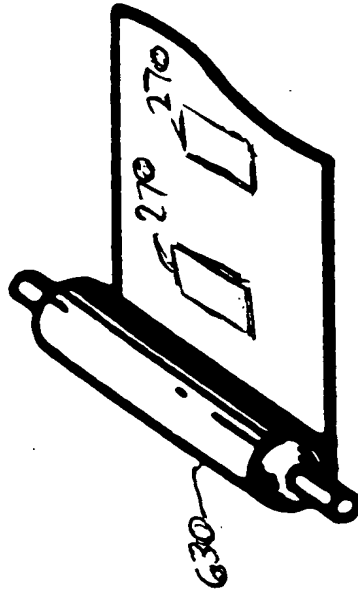


Fig 5

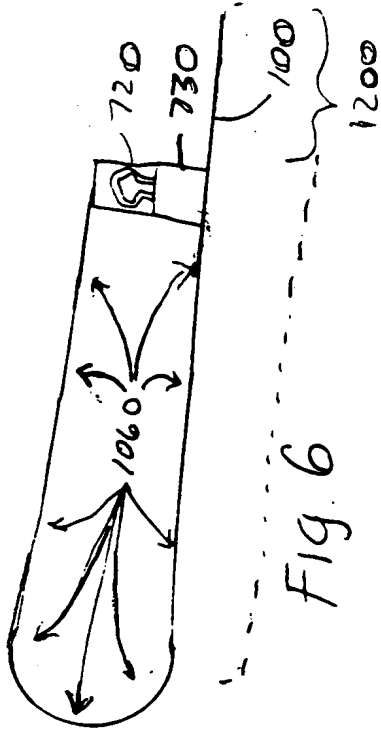


Fig 6

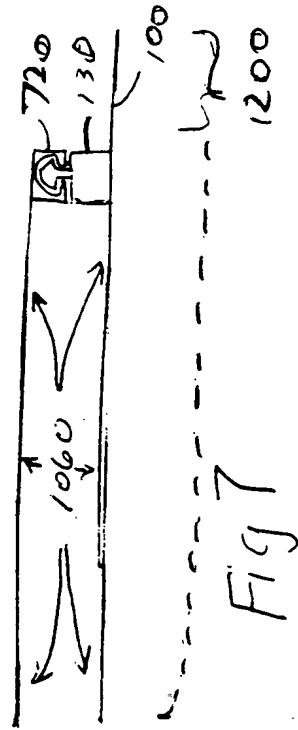


Fig 7

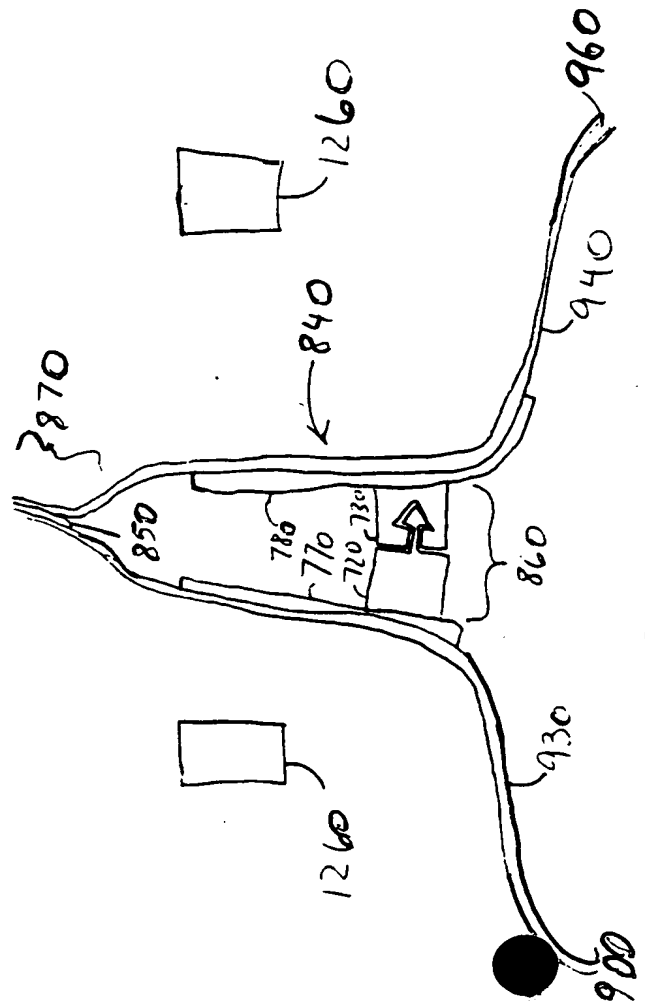


FIG. 12

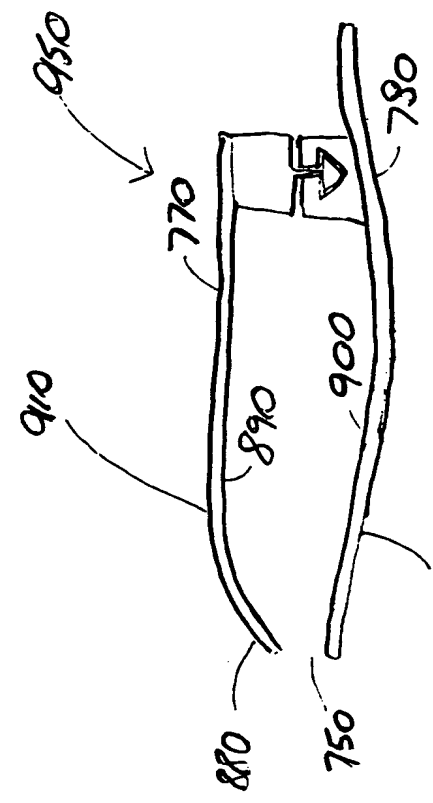


FIG. 13

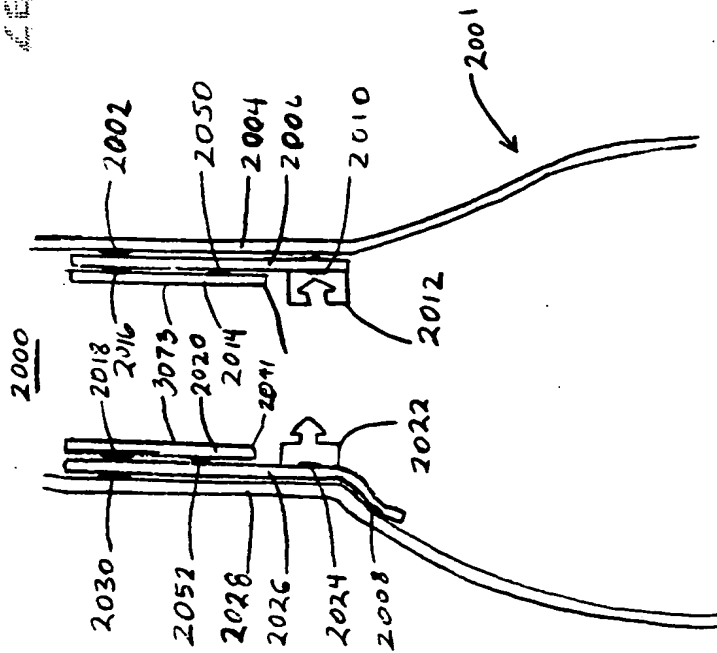


FIG. 16

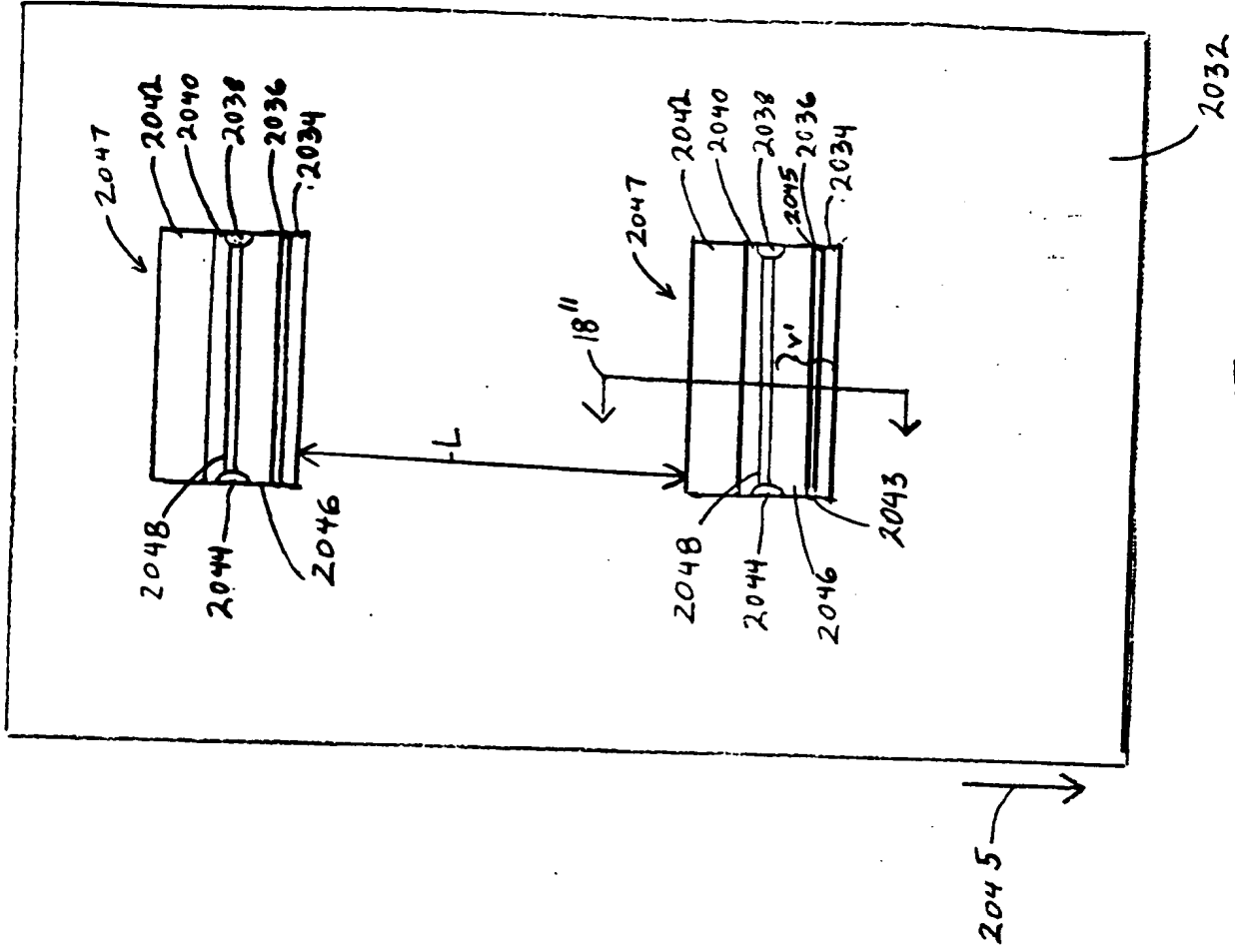


FIG. 17

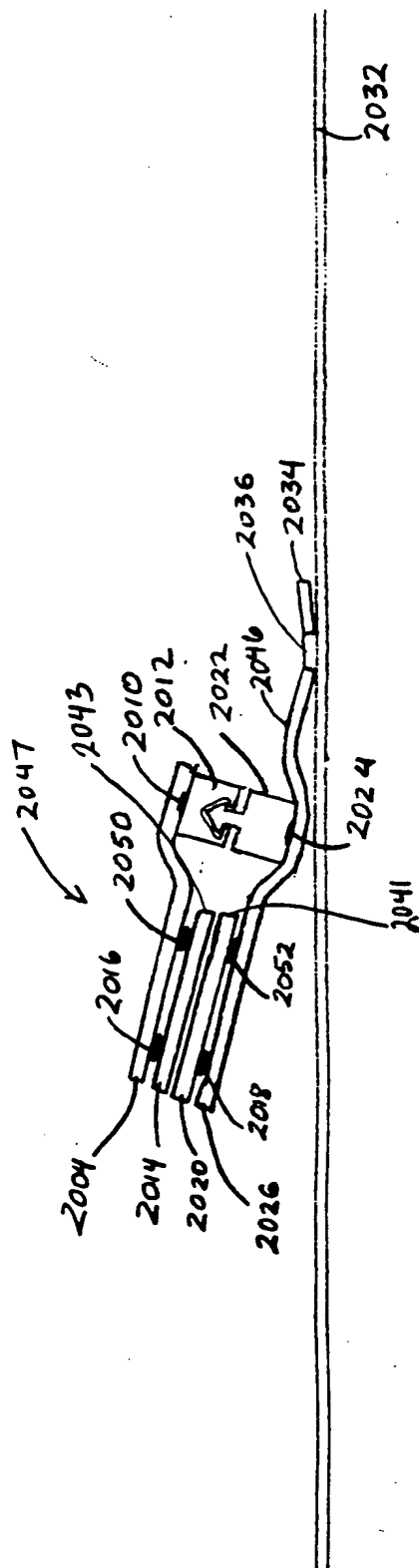


FIG. 8

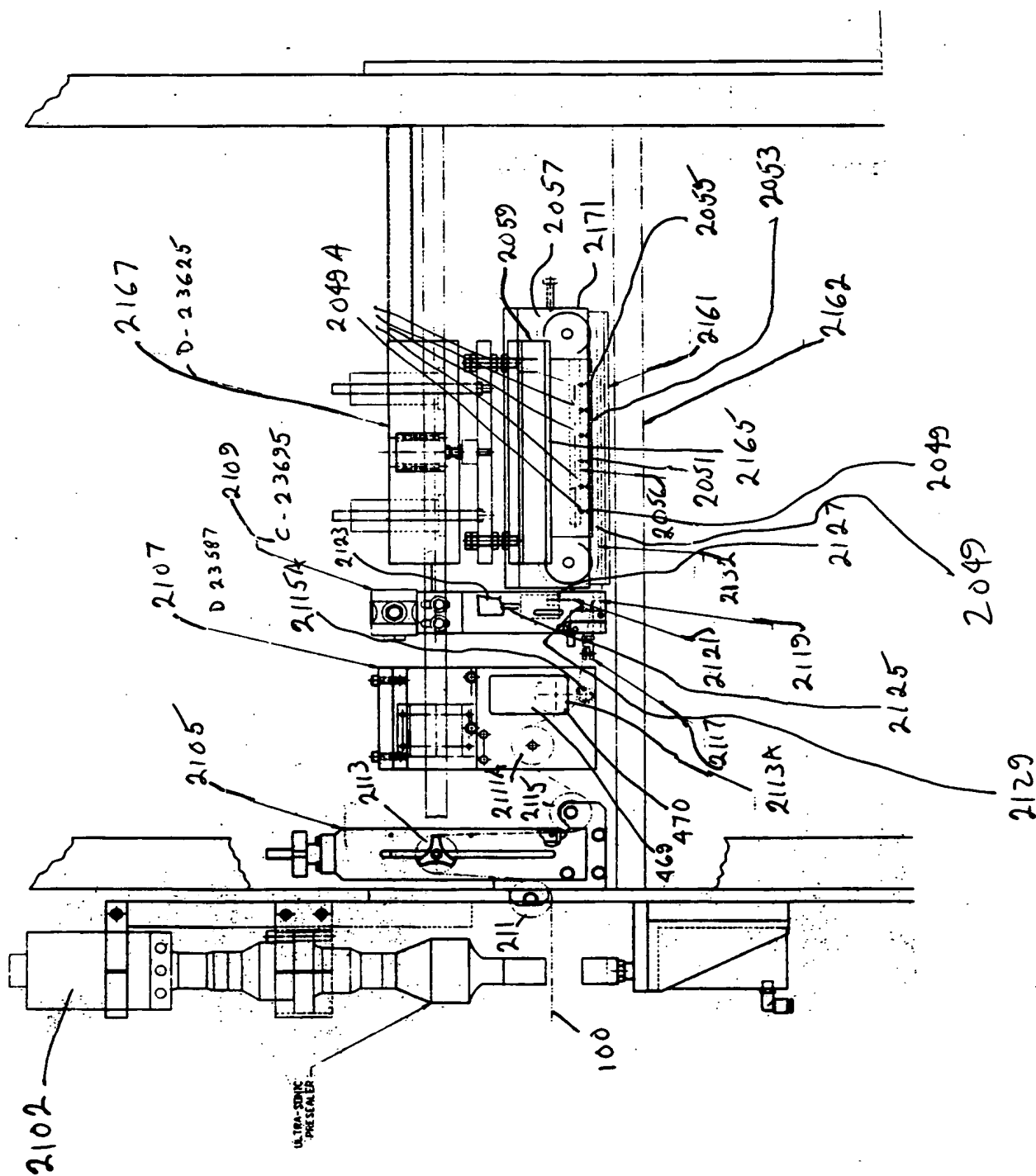
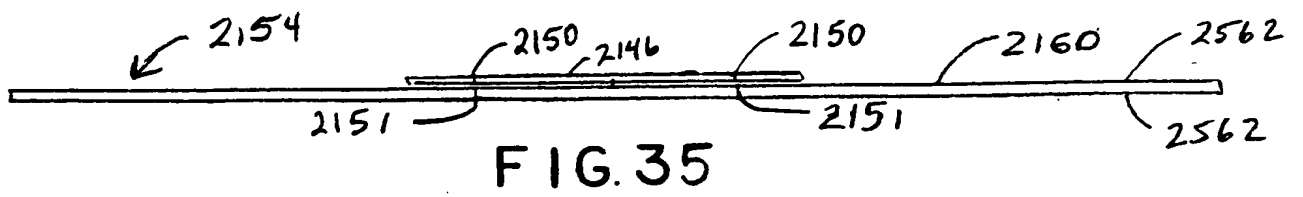
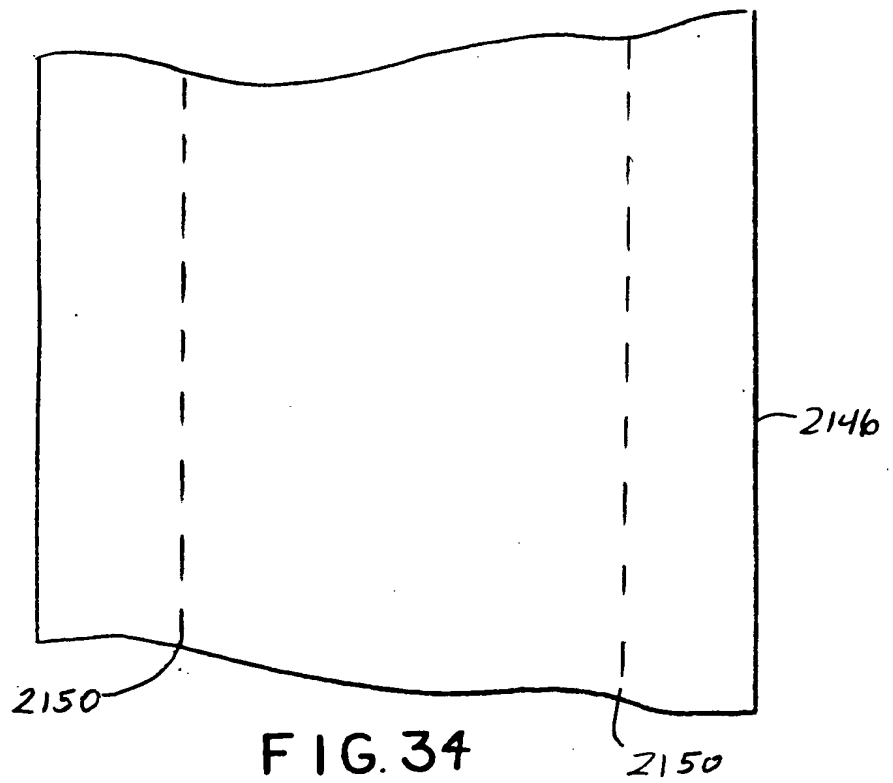


FIG. 20 A

SEALING SECTION



CUTIER



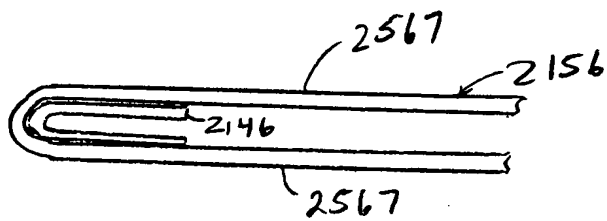


FIG. 36

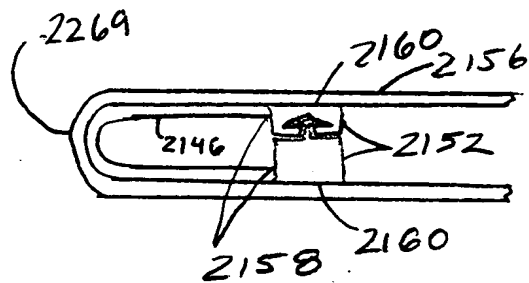


FIG. 37

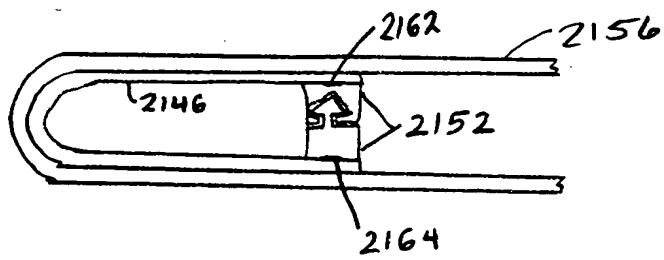


FIG. 38

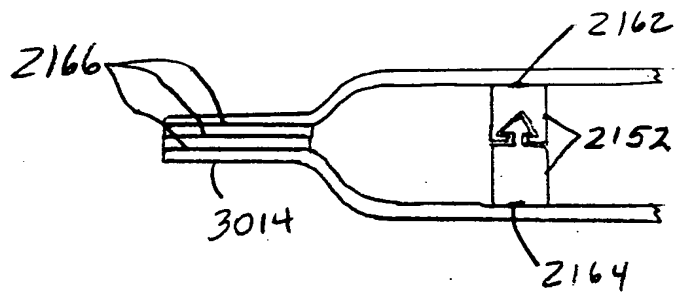


FIG. 39

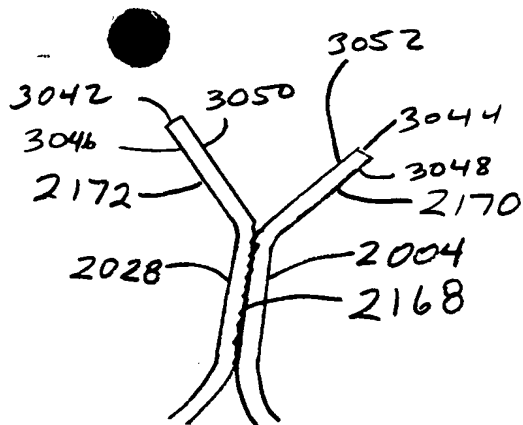


FIG. 40

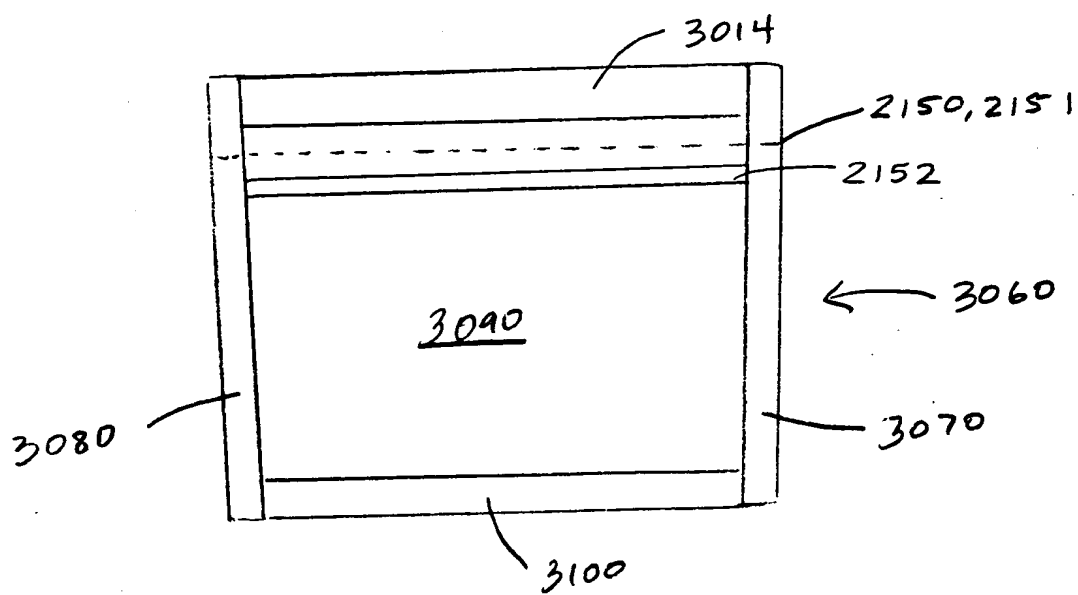


FIG 39a

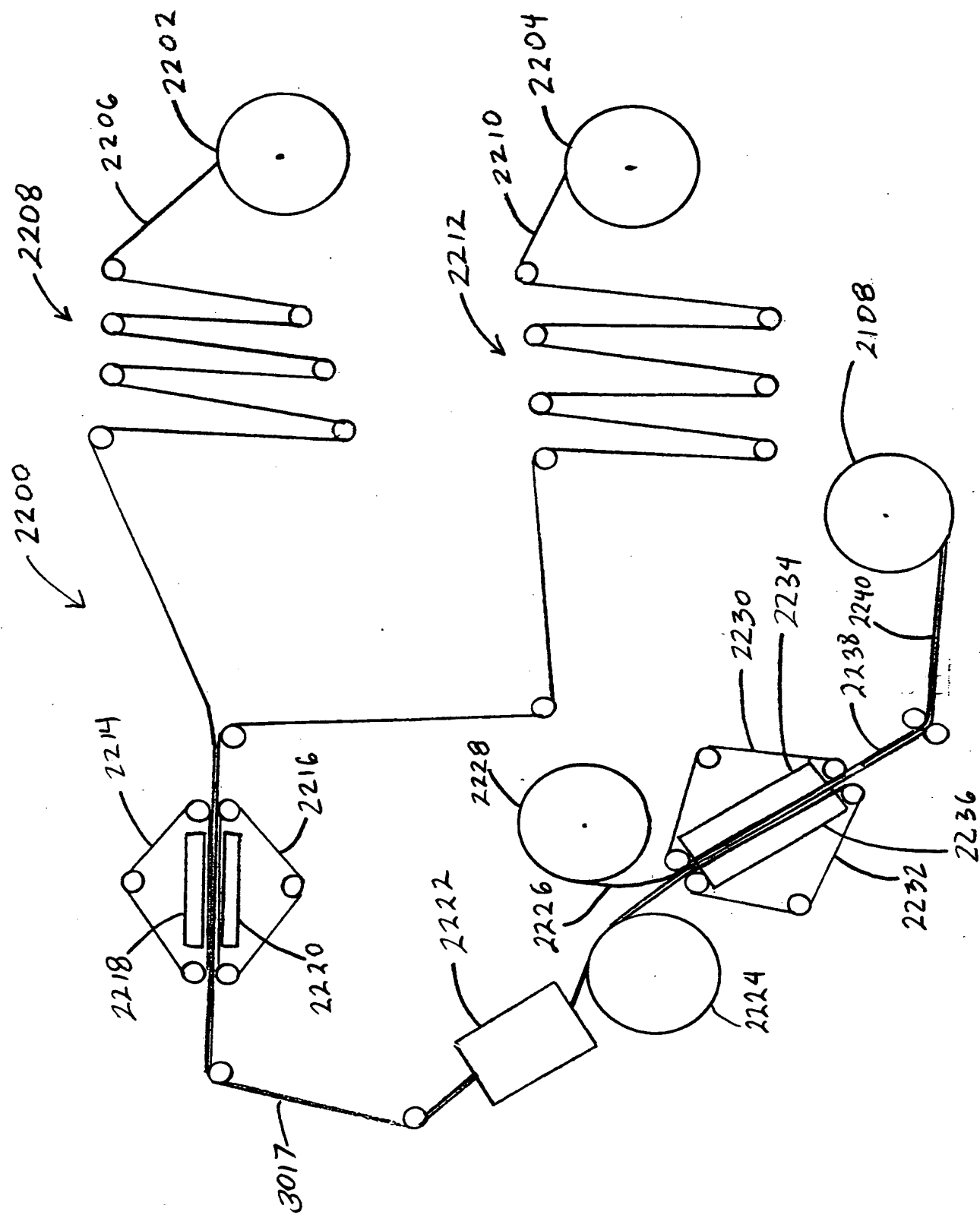


FIG. 41

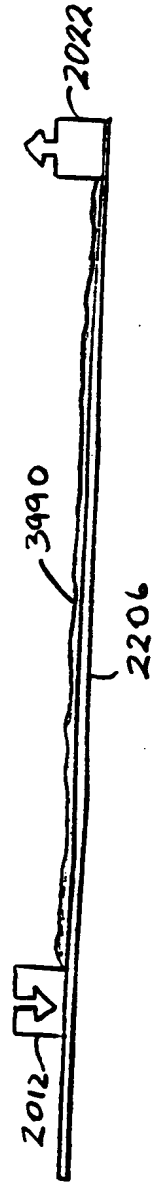


FIG. 42

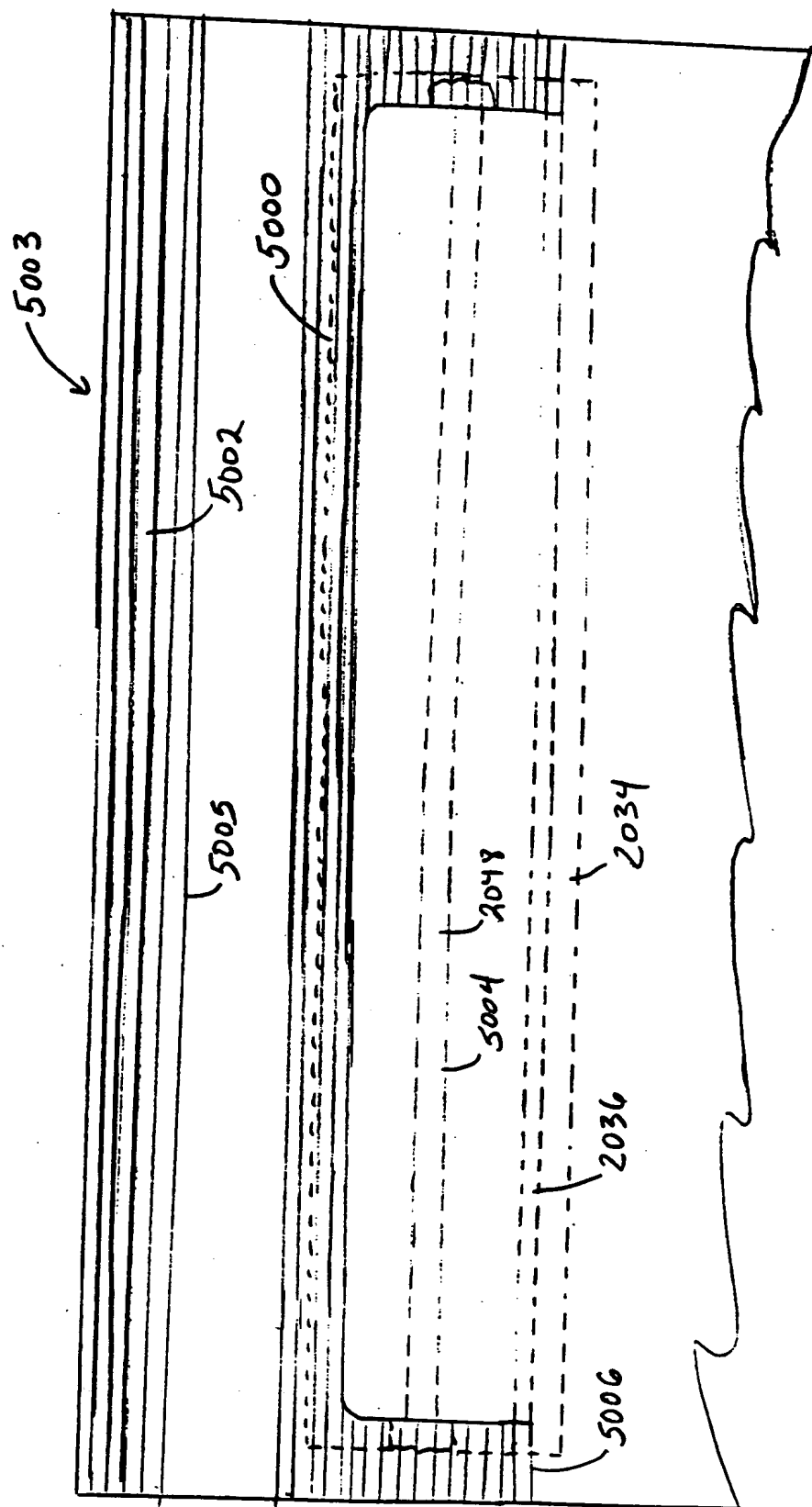


FIG. 43

FIG. 45

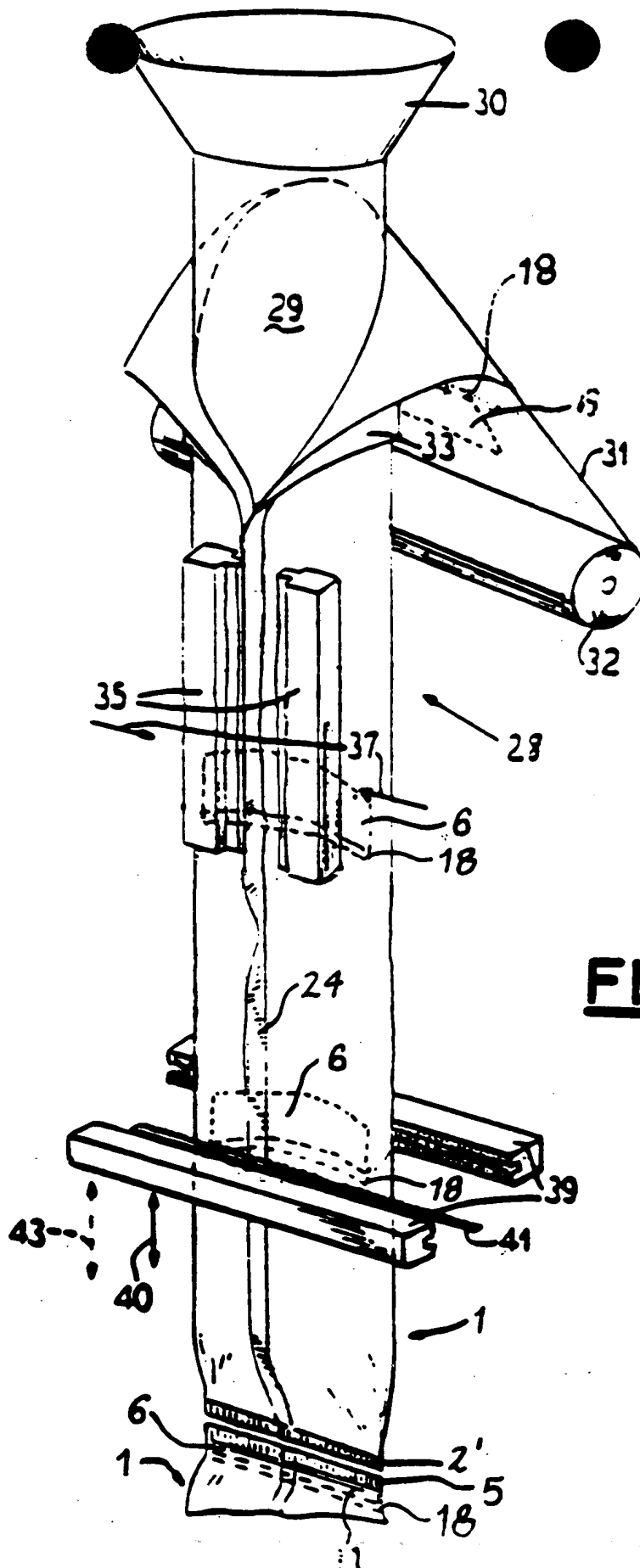


FIG. 46

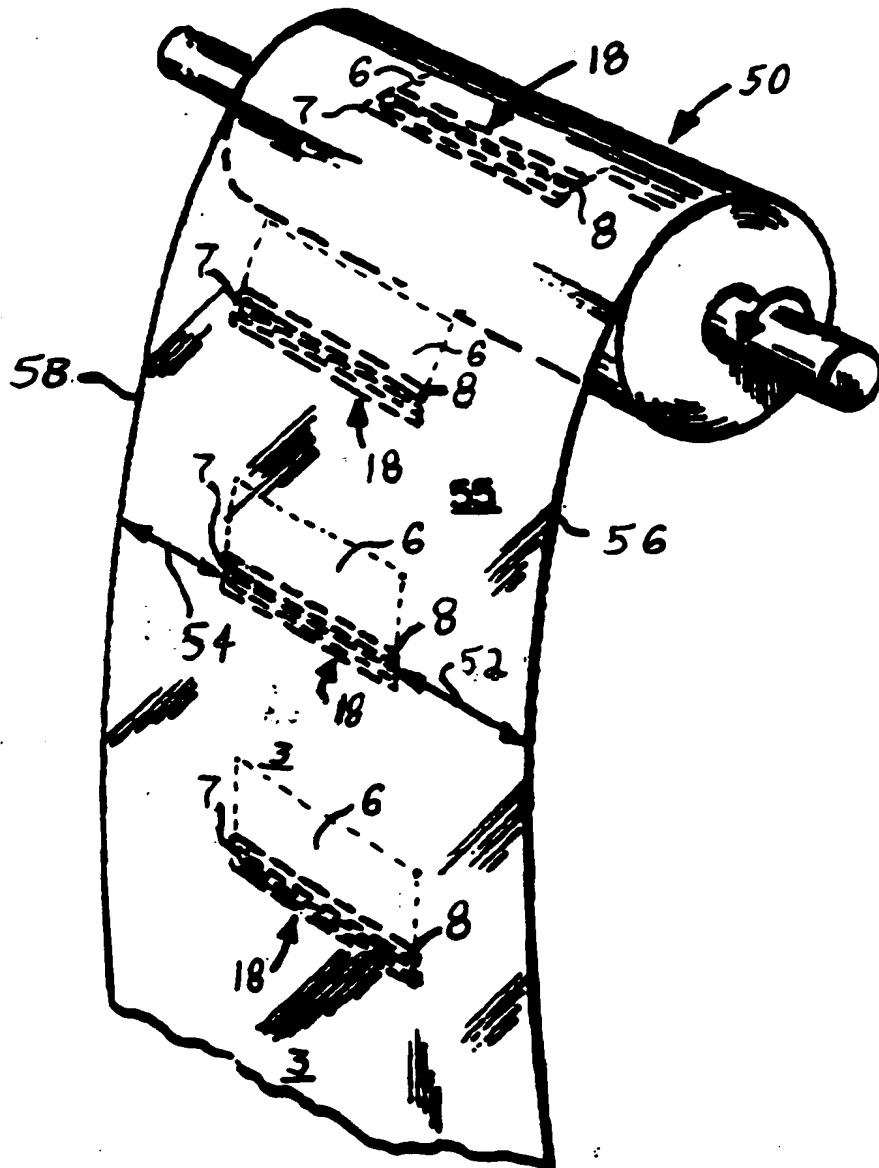


FIG. 47

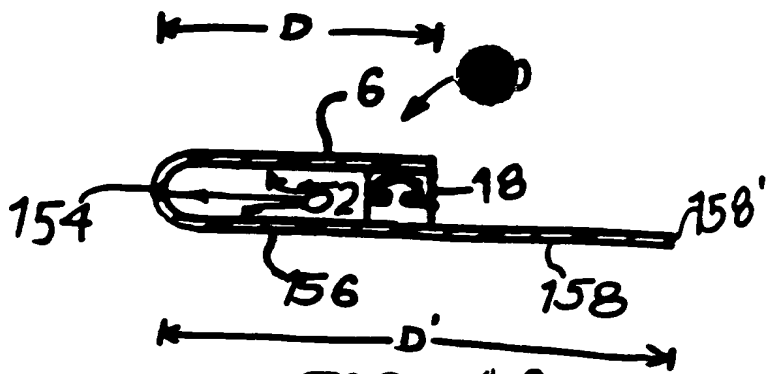


FIG. 48

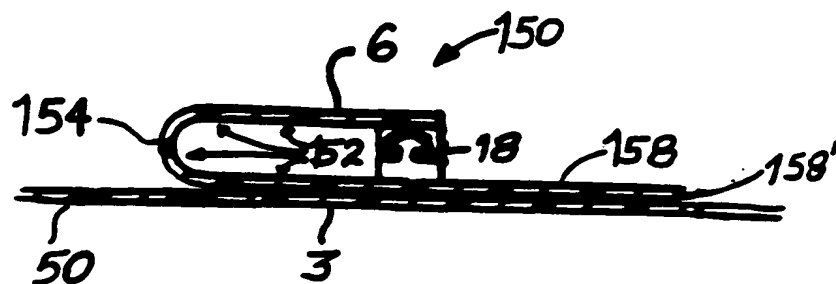


FIG. 49

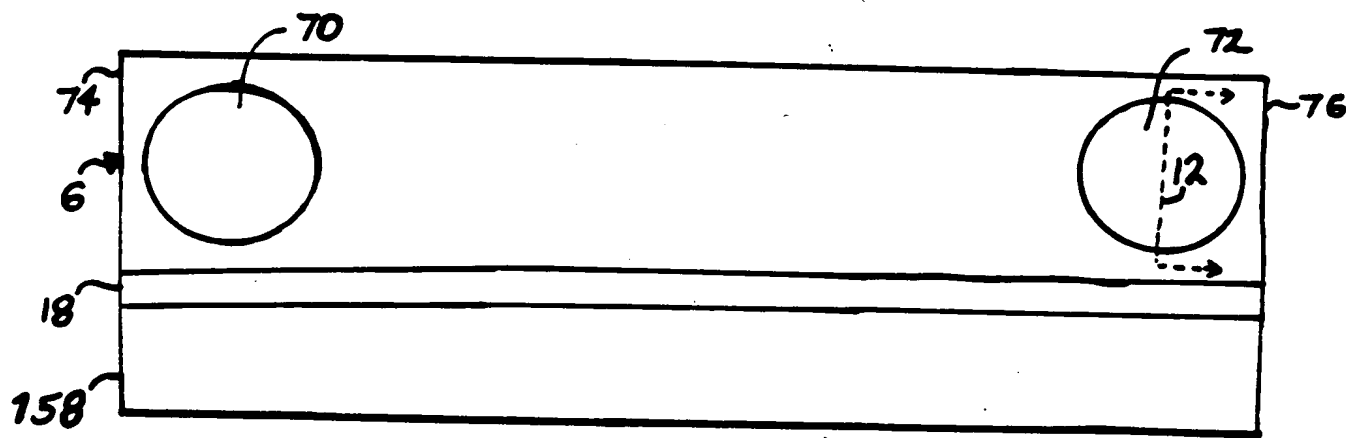


FIG. 54

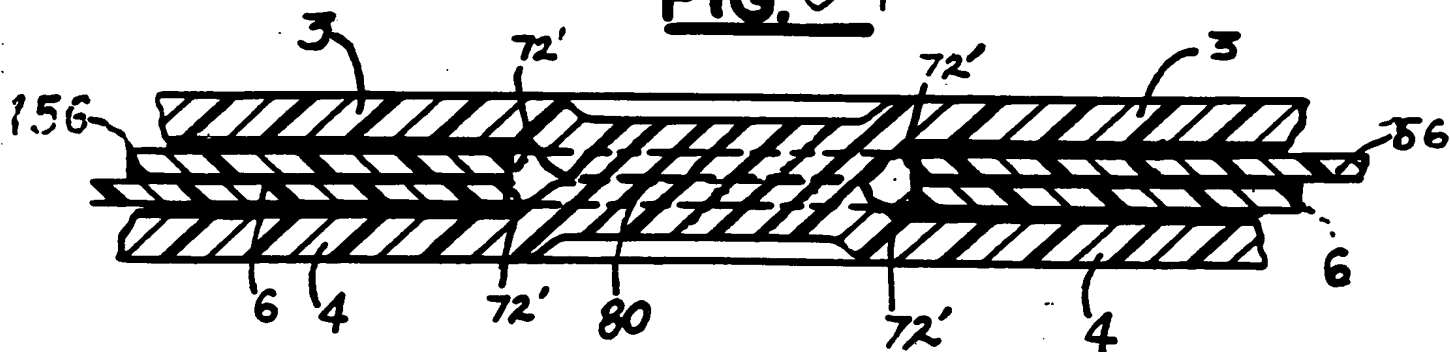


FIG. 55

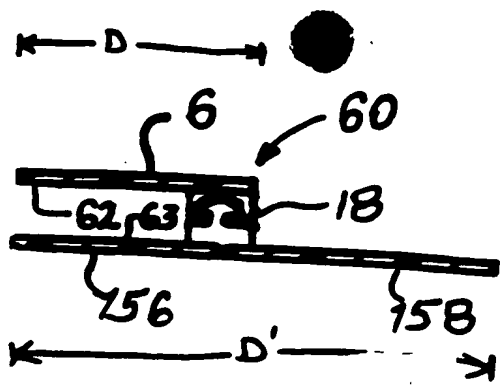


FIG. 51

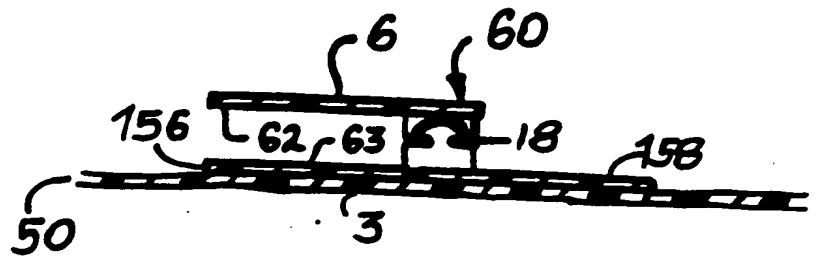


FIG. 52

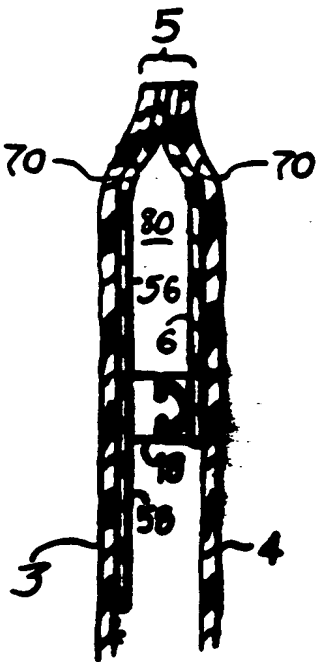


FIG. 50

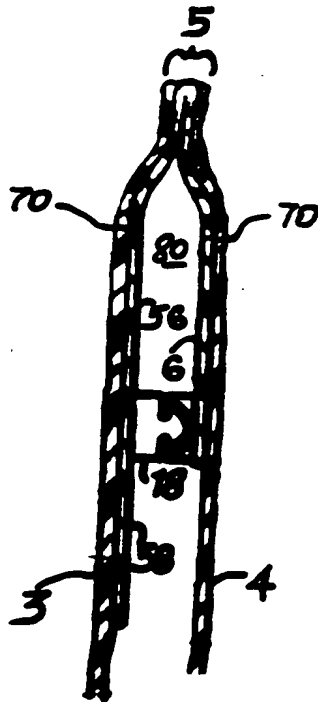


FIG. 53

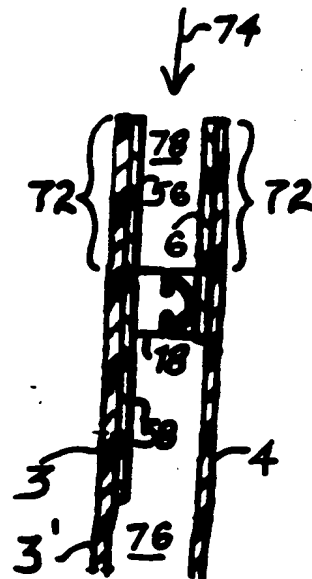


FIG. 57

